

COHESIVE ZONE ANALYSIS OF TUBULAR ADHESIVELY-BONDED JOINTS

D. R. Barbosa¹, R. D. S. G. Campilho^{1,2*}, R. J. B. Rocha¹,
L. R. F. Ferreira¹

¹ Departamento de Engenharia Mecânica, Instituto Superior de Engenharia do Porto, Instituto Politécnico do Porto, R. Dr. António Bernardino de Almeida, 431, 4200-072 Porto, Portugal

² INEGI – Pólo FEUP, Rua Dr. Roberto Frias, 400, 4200-465 Porto, Portugal

*Corresponding author's e-mail address: raulcampilho@gmail.com

ABSTRACT

Bonded joints are also widely used to join tubular components in the pipeline industry, in vehicle frames and in space structures. This work performs an experimental and numerical study of axially-loaded tubular joints between aluminium adherends and bonded with three different adhesives. The effect of the overlap length between inner and outer tubes (L_o) was addressed in the experiments and numerical study. A Finite Element Method (FEM) analysis was undertaken to analyse peel (σ) and shear stresses (τ) in the adhesive layer. Cohesive zone models (CZM) were employed to predict the joint strength. The CZM technique was positively validated for the strength analysis of tubular joints.

KEYWORDS: adhesive joint, tubular joint, cohesive zone modelling, finite element method, geometry optimization.

REFERENCES

- [1] da Silva J. F. M. G., Öchsner A., Adams R. D., *Handbook of Adhesion Technology*. 2011, Heidelberg: Springer.
- [2] Ebnesajjad S., A. H. Landrock, *Adhesives Technology Handbook*. 3rd Edition ed. 2014, San Francisco: Elsevier.
- [3] Petrie E. M., *Handbook of adhesives and sealants*. 2000, New York: McGraw-Hill.
- [4] Zhao B., Lu Z. H., Lu Y. N., *Two-dimensional analytical solution of elastic stresses for balanced single-lap joints—Variational method*. International Journal of Adhesion and Adhesives, vol. 49, 2014, pp. 115-126.
- [5] Nunes S. L. S., Campilho R. D. S. G., da Silva F. J. G., de Sousa C. C. R. G., Fernandes T. A. B., Banea M. D., da Silva L. F. M., *Comparative failure assessment of single and double-lap joints with varying adhesive systems*, The Journal of Adhesion, vol. 92, 2016, pp. 610-634.
- [6] Adams R. D., *Adhesive Bonding, Science, technology and applications*. 2005, Cambridge England: Woodhead Publishing.
- [7] Reedy E. D., Guess T. R., *Composite-to-metal tubular lap joints: strength and fatigue resistance*. International Journal of Fracture, vol. 63(4), 1993, pp. 351-367.
- [8] Zou G.P., Taheri F., *Stress analysis of adhesively bonded sandwich pipe joints subjected to torsional loading*. International Journal of Solids and Structures, vol. 43(20), 2006, pp. 5953-5968.
- [9] Kim W. T., Lee D. G., *Torque transmission capabilities of adhesively bonded tubular lap joints for composite drive shafts*. Composite Structures, vol. 30(2), 1995, pp. 229-240.
- [10] Xu W., Li G., *Finite difference three-dimensional solution of stresses in adhesively bonded composite tubular joint subjected to torsion*. International Journal of Adhesion and Adhesives, vol. 30(4), 2010, pp. 191-199.
- [11] Lubkin J. L., Reissner E., *Stress Distribution and Design Data for Adhesive Lap Joints Between Circular Tubes*. Journal of Applied Mechanics, vol. 78, 1956, pp. 1213-1221.
- [12] Adams R. D., Peppiatt N. A., *Stress Analysis of Adhesive Bonded Tubular Lap Joints*. The Journal of Adhesion, vol. 9(1), 1977, pp. 1-18.
- [13] Dragoni E., Goglio L., *Adhesive stresses in axially-loaded tubular bonded joints—Part I: Critical review and finite element assessment of published models*. International Journal of Adhesion and Adhesives, vol. 47, 2013, pp. 35-45.
- [14] Volkersen O., *Recherches sur la théorie des assemblages collés*. Construction métallique, vol. 4(1), 1965, pp. 3-13.
- [15] Barenblatt G. I., *The formation of equilibrium cracks during brittle fracture. General ideas and hypotheses. Axially-symmetric cracks*. Journal of Applied Mathematics and Mechanics, vol. 23(3), 1959, pp. 622-636.
- [16] Dugdale D. S., *Yielding of steel sheets containing slits*. Journal of the Mechanics and Physics of Solids, vol. 8(2), 1960, pp. 100-104.

- [17] **da Silva, L. F. M., Campilho R. D. S. G.**, *Advances in Numerical Modelling of Adhesive Joints*, in *Advances in Numerical Modeling of Adhesive Joints*. 2012, Springer Berlin Heidelberg, p. 1-93.
- [18] **Rocha R. J. B., Campilho R. D. S. G.**, *Evaluation of different modelling conditions in the cohesive zone analysis of single-lap bonded joints*. The Journal of Adhesion, vol. 94(7), 2018, pp. 562-582.
- [19] **Labbé S., Drouet J. M.**, *A multi-objective optimization procedure for bonded tubular-lap joints subjected to axial loading*. International Journal of Adhesion and Adhesives, vol. 33, 2012, pp. 26-35.
- [20] **Esmaeel R. A., Taheri F.**, *Stress Analysis of Tubular Adhesive Joints with Delaminated Adherend*. Journal of Adhesion Science and Technology, vol. 23(13-14), 2009, pp. 1827-1844.
- [21] **Ouyang Z., Li G.**, *Cohesive zone model based analytical solutions for adhesively bonded pipe joints under torsional loading*. International Journal of Solids and Structures, vol. 46(5), 2009, pp. 1205-1217.
- [22] **Moreira R. D. F., Campilho R. D. S. G.**, *Strength improvement of adhesively-bonded scarf repairs in aluminium structures with external reinforcements*. Engineering Structures, vol. 101, 2015, pp. 99-110.
- [23] **Davis M., Bond D.**, *Principles and practices of adhesive bonded structural joints and repairs*. International Journal of Adhesion and Adhesives, vol. 19(2-3), 1999, pp. 91-105.
- [24] **Campilho R. D. S. G., Banea M.D., Neto J.A.B.P., da Silva L. F. M.**, *Modelling adhesive joints with cohesive zone models: effect of the cohesive law shape of the adhesive layer*. International Journal of Adhesion and Adhesives, vol. 44, 2013, pp. 48-56.
- [25] **Campilho R. D. S. G., Banea M.D., Pinto A.M.G., da Silva L. F. M., de Jesus A.M.P.**, *Strength prediction of single- and double-lap joints by standard and extended finite element modelling*. International Journal of Adhesion and Adhesives, vol. 31(5), 2011, pp. 363-372.
- [26] **Faneco T., Campilho R., Silva F., Lopes R.**, *Strength and Fracture Characterization of a Novel Polyurethane Adhesive for the Automotive Industry*. Journal of Testing and Evaluation, vol. 45(2), 2017, pp. 398-407.
- [27] **Ji G., Ouyang Z., Li G., Ibekwe S., Pang S. S.**, *Effects of adhesive thickness on global and local Mode-I interfacial fracture of bonded joints*. International Journal of Solids and Structures, vol. 47(18-19), 2010, pp. 2445-2458.
- [28] **Sekercioglu T.**, *Strength based reliability of adhesively bonded tubular lap joints*. Materials & Design, vol. 28(6), 2007, pp. 1914-1918.
- [29] **Kumar S.**, *Analysis of tubular adhesive joints with a functionally modulus graded bondline subjected to axial loads*. International Journal of Adhesion and Adhesives, vol. 29(8), 2009, pp. 785-795.
- [30] **Kim K.**, *Softening behaviour modelling of aluminium alloy 6082 using a non-linear cohesive zone law*. Proceedings of the Institution of Mechanical Engineers, Part L: Journal of Materials Design and Applications, vol. 229(5), 2015, pp. 431-435.
- [31] **Taib A. A., Boukhili R., Achiou S., Boukehili H.**, *Bonded joints with composite adherends. Part II. Finite element analysis of joggle lap joints*. International journal of adhesion and adhesives, vol. 26(4), 2006, pp. 237-248.
- [32] **Radice J., Vinson J.**, *On the use of quasi-dynamic modeling for composite material structures: Analysis of adhesively bonded joints with midplane asymmetry and transverse shear deformation*. Composites Science and Technology, vol. 66(14), 2006, pp. 2528-2547.
- [33] **de Sousa C. C. R. G., R. D. S. G. Campilho, Marques E. A. S., Costa M., da Silva L. F. M.**, *Overview of different strength prediction techniques for single-lap bonded joints*. Journal of Materials: Design and Application - Part L, vol. 231, 2017, pp. 210-223.
- [34] **Campilho R. D. S. G., de Moura M. F. S. F., Domingues J. J. M. S.**, *Stress and failure analyses of scarf repaired CFRP laminates using a cohesive damage model*. Journal of Adhesion Science and Technology, vol. 21(9), 2007, pp. 855-870.
- [35] **Luo Q., Tong L.**, *Fully-coupled nonlinear analysis of single lap adhesive joints*. International Journal of Solids and Structures, vol. 44(7-8), 2007, pp. 2349-2370.
- [36] **Vable M., Maddi J. R.**, *Boundary element analysis of adhesively bonded joints*. International journal of adhesion and adhesives, vol. 26(3), 2006, pp. 133-144.
- [37] **Adams R. D., Comyn J., Wake W. C.**, *Structural adhesive joints in engineering*. 1997: Springer Science & Business Media.
- [38] **Volkersen O.**, *Die Nietkraftverteilung in zugbeanspruchten Nietverbindungen mit konstanten Laschenquerschnitten*. Luftfahrtforschung, vol. 15(1/2), 1938, pp. 41-47.
- [39] **Grant L., Adams R., da Silva L. F.**, *Experimental and numerical analysis of single-lap joints for the automotive industry*. International journal of adhesion and adhesives, vol. 29(4), 2009, pp. 405-413.
- [40] **Fernandes T. A. B., Campilho R. D. S. G., Banea M. D., da Silva L. F. M.**, *Adhesive selection for single lap bonded joints: Experimentation and advanced techniques for strength prediction*. The Journal of Adhesion, vol. 91(10-11), 2015, pp. 841-862.